



Lower Board Installation Diagram

1. AC1 : White wire from power switch
2. AC2 : Black wire from power switch
3. Incline Motor Connection:
Down- Black wire to inc mtr.
Com- White wire to inc mtr.
Up- Red wire to inc mtr.
4. Transformer Connections:
JK5- Black,Black
JK6- Blue, Blue
JK7- Red, Red
5. Incline Potentiometer (VR)
6. Lower Wiring Harness Connection
7. Speed Sensor Connection
8. Torque Boost Adjustment - Adjust at lower speeds to eliminate motor surging
9. Motor Connection M- : Black motor wire
10. Motor Connection M+ : Red motor wire

